Hydraulic press brake LVD PPEB 220

Type: PPEB-H 220/6100 CADMAN-7

Type		PPEB-H
Order		Machine
Voltage		50 Hz- 400 V
Pressing force	kN	2200
Working length	mm	6100
Distance between uprights	mm	5050
Stroke	mm	250
Distance table-ram	mm	485
Gap	mm	400
Approach speed (50Hz)	mm/s	100
Working speed (50Hz)	mm/s	9,5
Return speed (50Hz)	mm/s	110
Motor (50Hz)	kW	22
Hydraulic oil	1	350
Machine weight	kg	23500
Control		CADMAN CNC
Table width		Smal
Table width	mm	150
Die clamping		Manual
Punch Clamping		Manual
Number of axes		7
Description axes		X-R-mod10-V
Clamping beam		PP3090 vertical
Safety regulations		PP3580 „CE“
Keybord for Cadman CNC		PP8012
Supporting table		PP8170 – V- axis
Back gauge		PP8211 XR modules

Also to be forseen: PP1115:2x2 lateral adjustable front supports on guide rails

Monoframe type machine.

Remarks: $Z_1 + Z_2$ axes are manually operated

Production year = 2001.

Off line software cadman B included

Punches type D/15W/6 meters included

Die VO8/78˚/height 90/6meters included